



COAXIAL CURRENT SHUNTS FROM 1 mA TO 100 A

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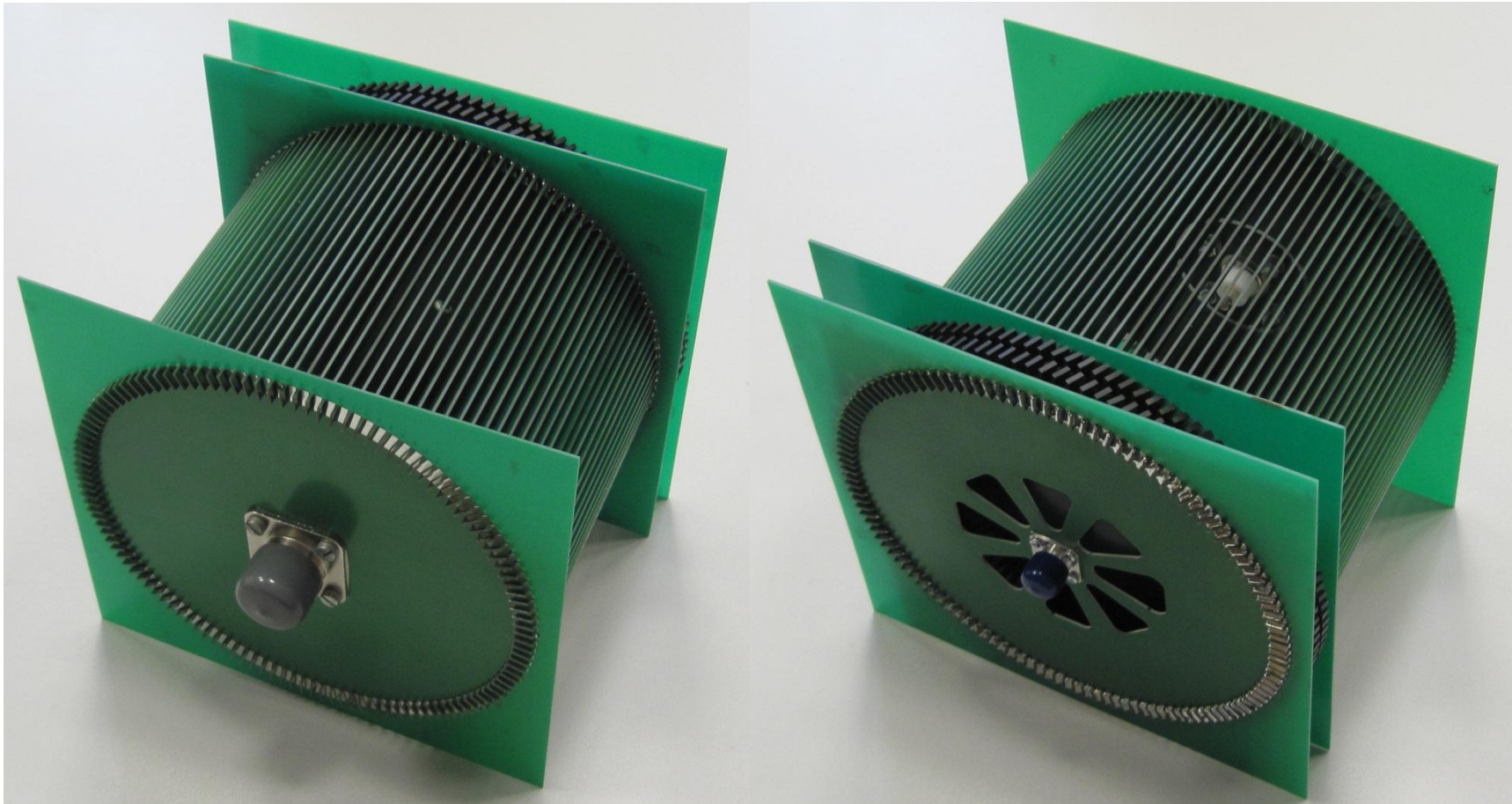
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1

Coaxial current shunts

A series of 14 current shunts have been built and evaluated (50 A and 100 A shunt still in process of evaluation) for direct AC current measurement:

- 100 μA
- 300 μA
- 1 mA
- 3 mA
- 10 mA
- 30 mA
- 100 mA
- 300 mA
- 1 A
- 5 A
- 10 A
- 20 A
- 50 A
- 100 A



2

Technical data

shunt	ϕ [mm]	<i>length</i> [mm]	number of crossbars	number of resistors	value of one resistor	input resistance
100 μ A	80	180	14	14	100000 Ω	7140 Ω
300 μ A	80	180	14	14	33000 Ω	2140 Ω
1 mA	80	180	14	14	10000 Ω	714 Ω
3 mA	80	180	14	14	3300 Ω	236 Ω
10 mA	80	180	14	14	1000 Ω	71,4 Ω
30 mA	80	180	14	14	330 Ω	23,6 Ω
100 mA	80	180	14	14	100 Ω	7,14 Ω
300 mA	80	180	14	14	30 Ω	2,14 Ω
1 A	80	180	14	14	10 Ω	0,714 Ω
5 A	150	180	70	70	10 Ω	0,143 Ω
10 A	150	180	70	140	10 Ω	0,0714 Ω
20 A	150	180	70	140	5 Ω	0,036 Ω
50 A	260	210	125	250	5 Ω	0,020 Ω
100 A	260	210	125	500	5 Ω	0,010 Ω

Alpha metal foil resistors, 0.1% accuracy; temperature coefficient: 5 ppm/ $^{\circ}$ C; power coefficient: 0.09 $^{\circ}$ C/mW; rated power: 0.5 W.

3

ac/dc difference

Measured in PTB:

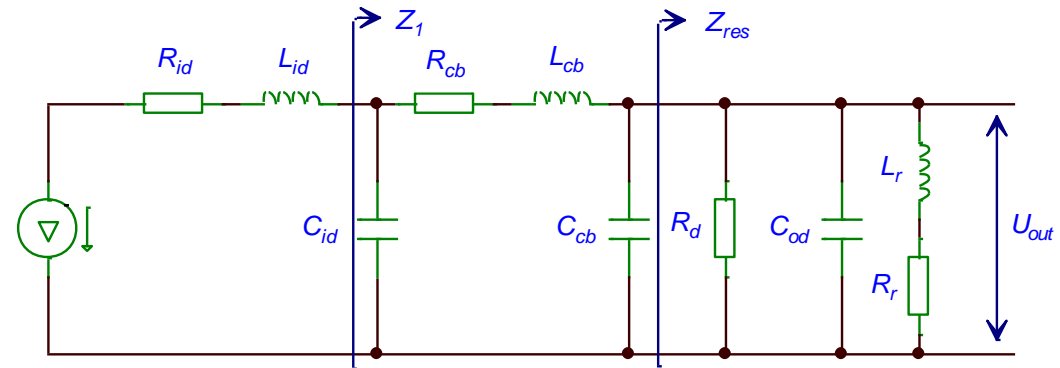
shunt	ac/dc difference [ppm]					uncertainty [ppm]				
	10 [Hz]	40 [Hz]	1 [kHz]	10 [kHz]	30 [kHz]	10 [Hz]	40 [Hz]	1 [kHz]	10 [kHz]	30 [kHz]
10 mA	-3	-1	1	10	45	4	4	4	4	4
30 mA	-2	0	0	5	21	4	4	4	4	4
100 mA	1	0	0	2	11	6	6	6	6	6
300 mA	0	0	0	2	2	6	6	6	6	6
1 A	3	2	-1	1	-1	7	7	7	7	7
5 A	1	0	0	0	0	16	15	12	12	25
10 A	-8	2	-1	5	23	20	20	20	20	50
20 A	-9	-2	0	4	29	30	30	30	40	60

4

dc resistance and drift

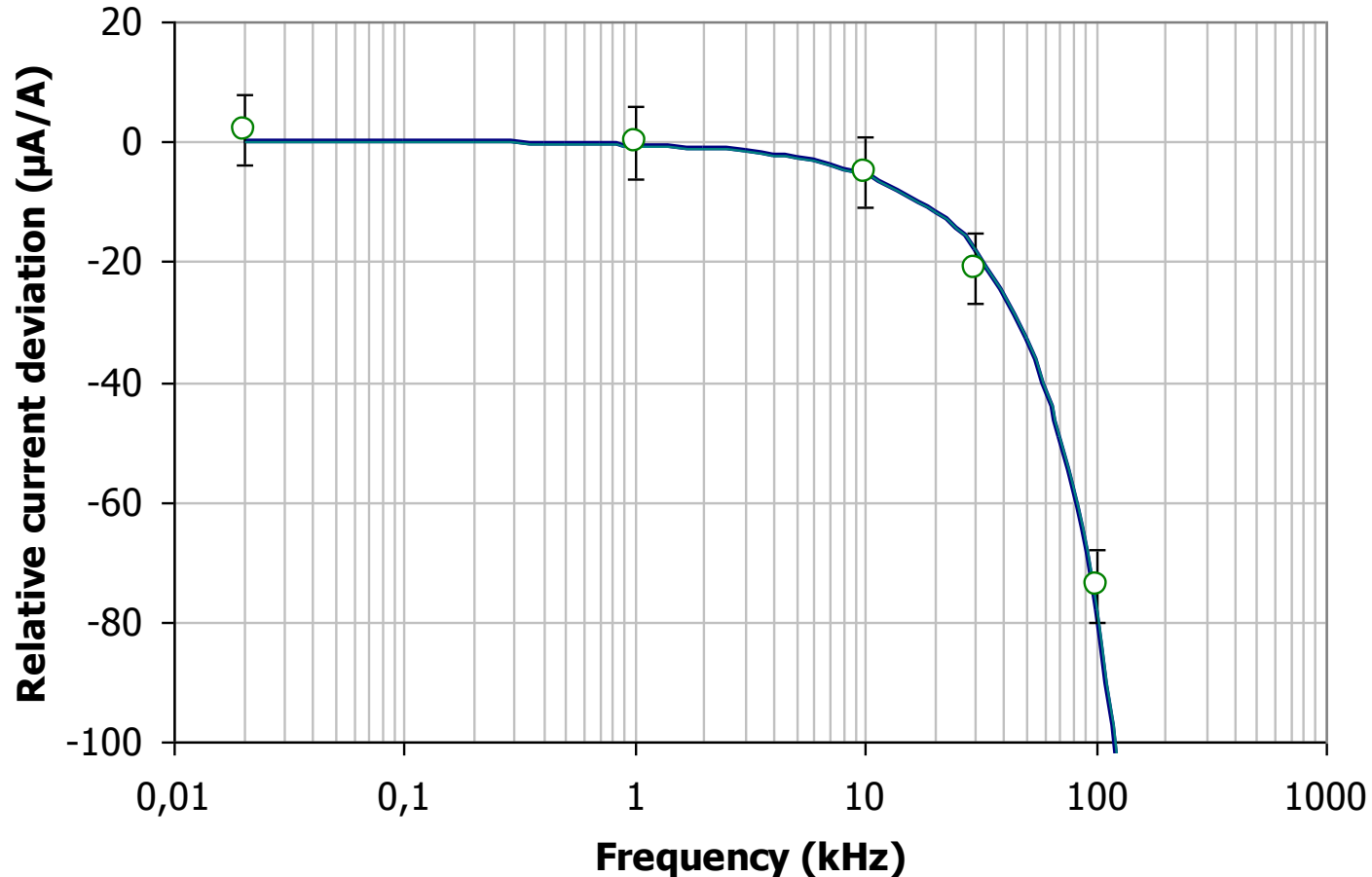
shunt	dc resistance	uncertainty [ppm]	slope [ppm/year]	uncertainty [ppm]
100 μA	7,142933 k Ω	5,0	6,9	3,0
300 μA	2,357144 k Ω	5,0	9,4	3,0
1 mA	714,2735 Ω	5,0	8,6	3,0
3 mA	235,7106 Ω	5,0	8,2	3,0
10 mA	71,43327 Ω	5,0	4,2	3,0
30 mA	23,57363 Ω	5,0	9,7	3,0
100 mA	7,143405 Ω	5,0	4,8	3,0
300 mA	2,142592 Ω	5,0	5,1	3,0
1 A	714,0713 m Ω	5,0	3,1	3,0
5 A	142,8182 m Ω	5,0	9,3	3,0
10 A	71,44417 m Ω	5,0	7,8	3,0
20 A	35,71516 m Ω	10,0	4,9	3,0

$$I_{in} = U_{out} \frac{1 + s(C_{cb} + C_{od})Z_{res}}{Z_{res}(1 - sC_{id}Z_1)}$$

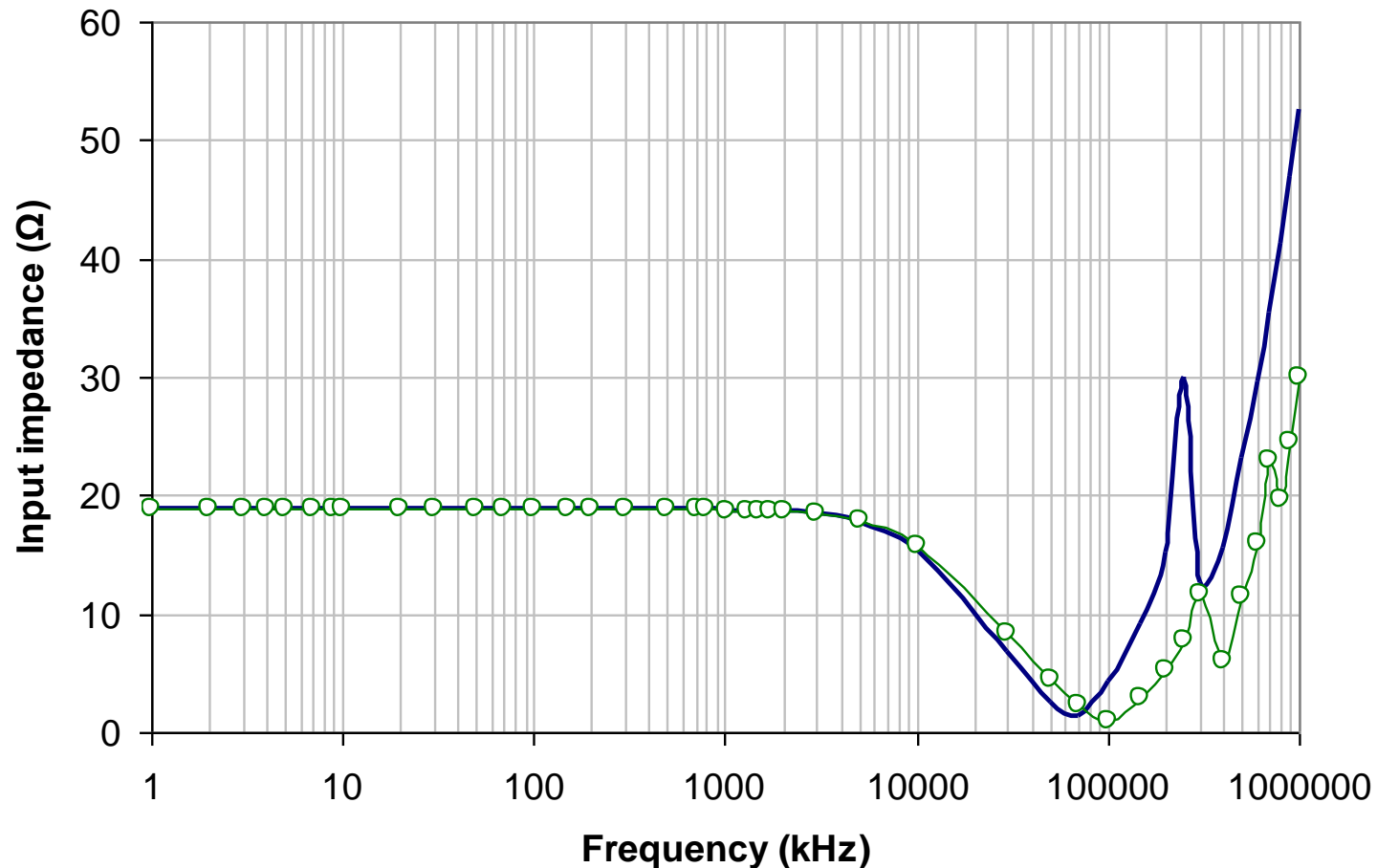


Lumped element model of the shunt.
 Elements with index 'id' corresponds to input disc,
 'cb' to cross-bars,
 'od' to output disc and
 'r' to resistors.

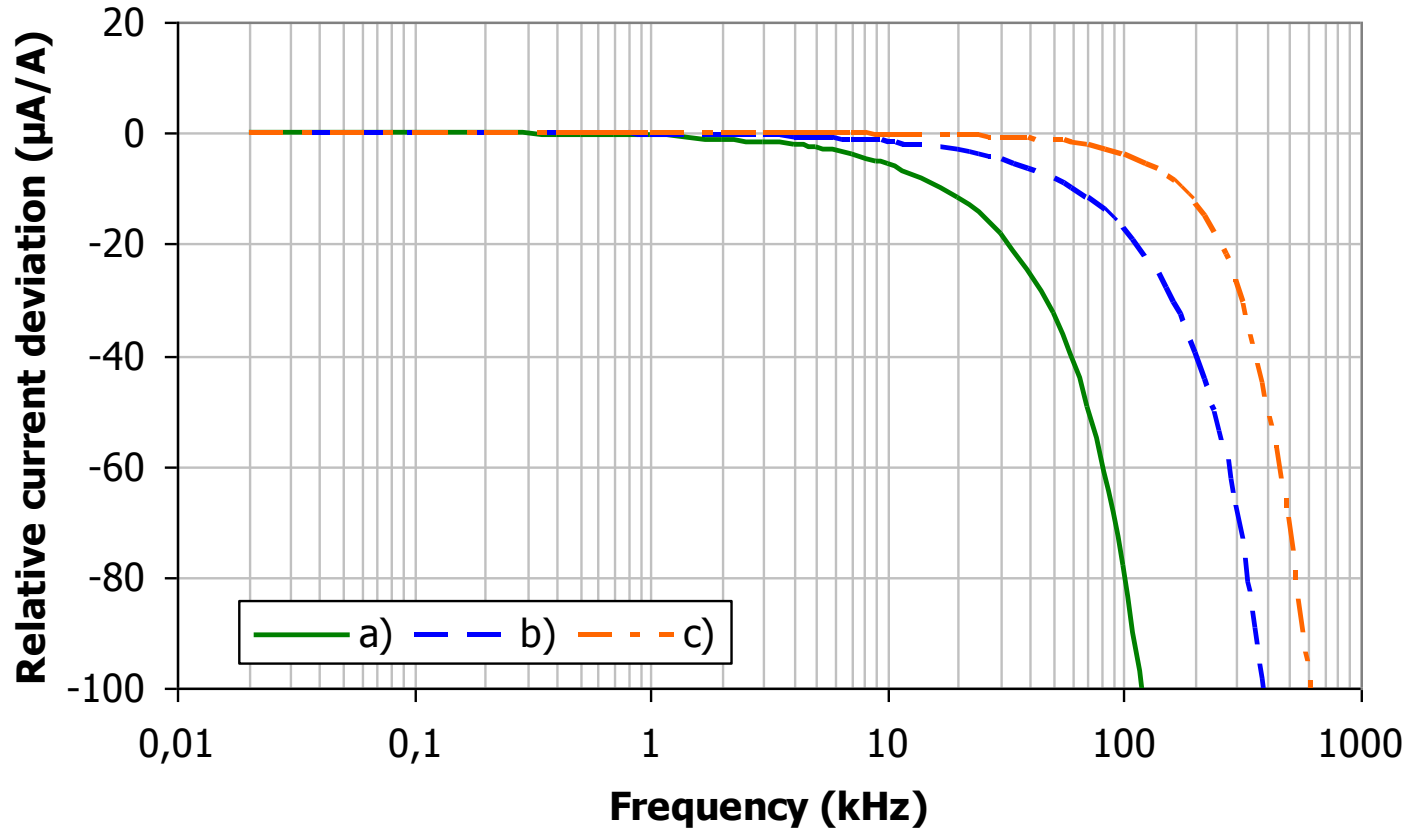
Parameter	10 mA shunt	30 mA shunt	
R_{id} – input disc resistance	0.28 mΩ	0.28 mΩ	calc.
R_{cb} – cross-bars resistance	6.2 mΩ	6.2 mΩ	
R_r – shunt resistance	71.43 Ω	23.57 Ω	
C_{id} – input disc capacitance	113 pF	113 pF	
C_{cb} – cross-bars capacitance	437 pF	437 pF	
C_{od} – output disc capacitance	6.3 pF	6.3 pF	
L_{id} – input disc inductance	8.6 nH	8.6 nH	meas.
L_{cb} – cross-bars inductance	3.6 nH	3.6 nH	
L_r – shunt resistors inductance	0.71 nH	0.71 nH	



Measured (circles with corresponding $\pm 6 \mu\text{A}/\text{A}$ uncertainty bars) and calculated (solid line) frequency response of 30 mA current shunt. Measurements were performed up to 100 kHz.



Measured (line with circles) and calculated (solid line) input impedance for 30 mA coaxial shunt at frequencies up to 1 GHz. The output of the shunt was left open.



Calculated frequency responses for a) original design, b) design with ten times shorter cross-bars and c) design with both ten times shorter cross-bars and PCB material with ten times lower dissipation factor.

9

Measurement capabilities

- Revised, expanded and improved measurement capabilities (2σ) for direct measurement of ac current:

shunt	Frequency					
	10 Hz	20 Hz	40 Hz	1 kHz	10 kHz	30 kHz
10 mA	55	45	30	30	30	35
30 mA	55	45	30	30	30	35
100 mA	55	45	30	30	30	35
300 mA	55	45	30	30	30	35
1 A	55	45	30	30	30	35
5 A	60	50	35	35	35	35
10 A	60	55	40	40	40	55
20 A	70	65	55	55	65	80

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